

(12) **United States Patent**  
**Ikeda et al.**

(10) **Patent No.:** **US 9,636,707 B2**  
(45) **Date of Patent:** **May 2, 2017**

(54) **CAPACITIVE MICROMACHINED  
ULTRASONIC TRANSDUCER AND  
ULTRASONIC IMAGING APPARATUS**

USPC ..... 600/407, 437, 443; 29/25.35, 594, 595,  
29/739, 832, 835, 836; 310/311,  
(Continued)

(75) Inventors: **Teiichiro Ikeda**, Koganei (JP); **Hiroki Tanaka**, Musashino (JP); **Shuntaro Machida**, Kokubunji (JP)

(56)

**References Cited**

**U.S. PATENT DOCUMENTS**

4,865,042 A 9/1989 Umemura et al.  
6,558,330 B1 5/2003 Ayter et al.  
6,676,602 B1 1/2004 Barnes et al.  
(Continued)

(73) Assignee: **HITACHI, LTD.**, Tokyo (JP)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 138 days.

**FOREIGN PATENT DOCUMENTS**

JP 62-42773 2/1987  
JP 2001-309497 11/2001  
(Continued)

(21) Appl. No.: **12/597,765**

(22) PCT Filed: **Jan. 23, 2008**

(86) PCT No.: **PCT/JP2008/050847**

§ 371 (c)(1),  
(2), (4) Date: **Oct. 27, 2009**

(87) PCT Pub. No.: **WO2008/136198**

PCT Pub. Date: **Nov. 13, 2008**

(65) **Prior Publication Data**

US 2010/0137719 A1 Jun. 3, 2010

(30) **Foreign Application Priority Data**

Apr. 27, 2007 (JP) ..... 2007-118896

(51) **Int. Cl.**

**A61B 8/00** (2006.01)

**B06B 1/02** (2006.01)

(52) **U.S. Cl.**

CPC ..... **B06B 1/0292** (2013.01); **A61B 8/4483**  
(2013.01); **A61B 8/00** (2013.01); **A61B**  
**2562/028** (2013.01)

(58) **Field of Classification Search**

CPC ... A61B 2562/028; A61B 8/00; A61B 8/4483;  
B06B 1/0292

**OTHER PUBLICATIONS**

Extended European Search Report, mailed Dec. 5, 2016, which issued during the prosecution of European Patent Application No. 08703691.9, which corresponds to the present application.

*Primary Examiner* — Amanda Lauritzen Moher

(74) *Attorney, Agent, or Firm* — Baker Botts L.L.P.

(57)

**ABSTRACT**

The invention aims to give uniform and stable characteristics to a cMUT-cell array and to improve acoustic characteristics. To this end, a signal blocking section is additionally provided for cells **102** located in the outermost peripheral portion or at the end positions of a two-dimensional array **101** of cMUT cells that are designed and manufactured as ones usable as an ordinary transducer capable of transmission and reception of signals. The signal blocking section is provided to prevent the displacement and the vibration of the cells, and to block the transmission and the reception of signals.

**12 Claims, 8 Drawing Sheets**

